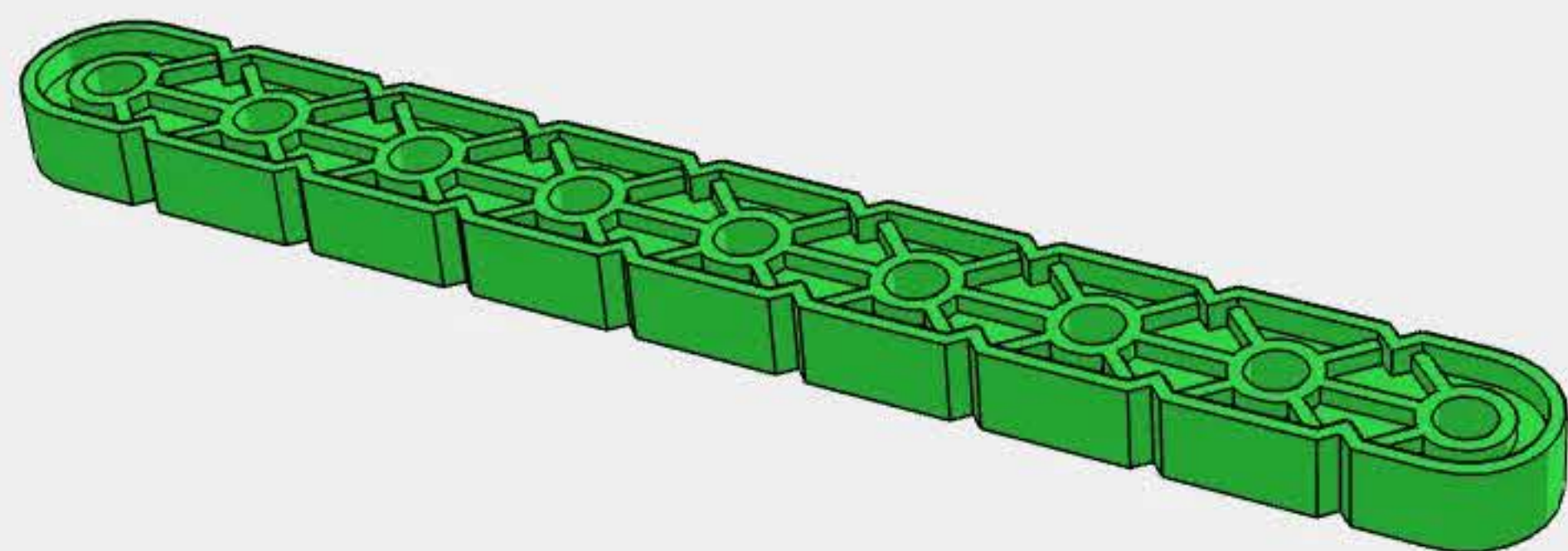
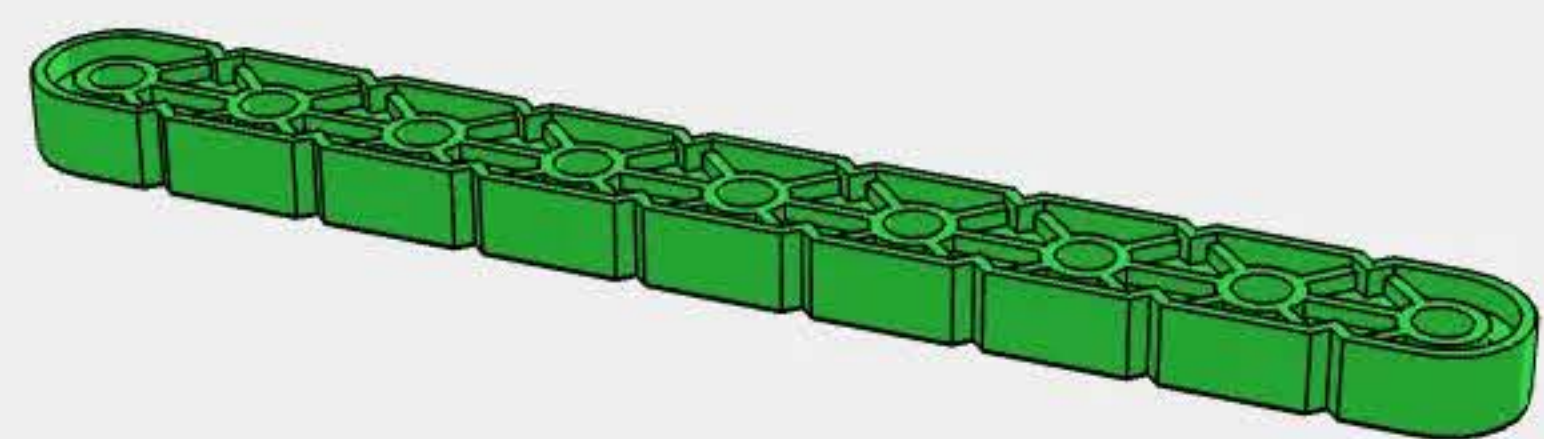
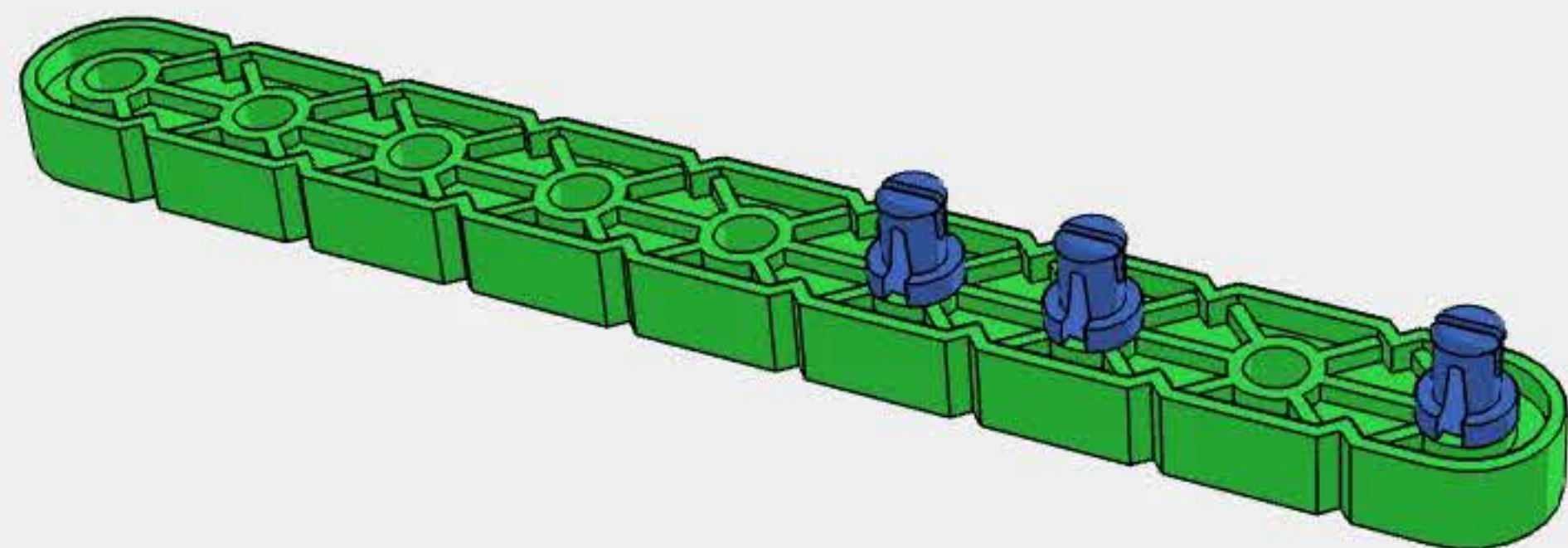
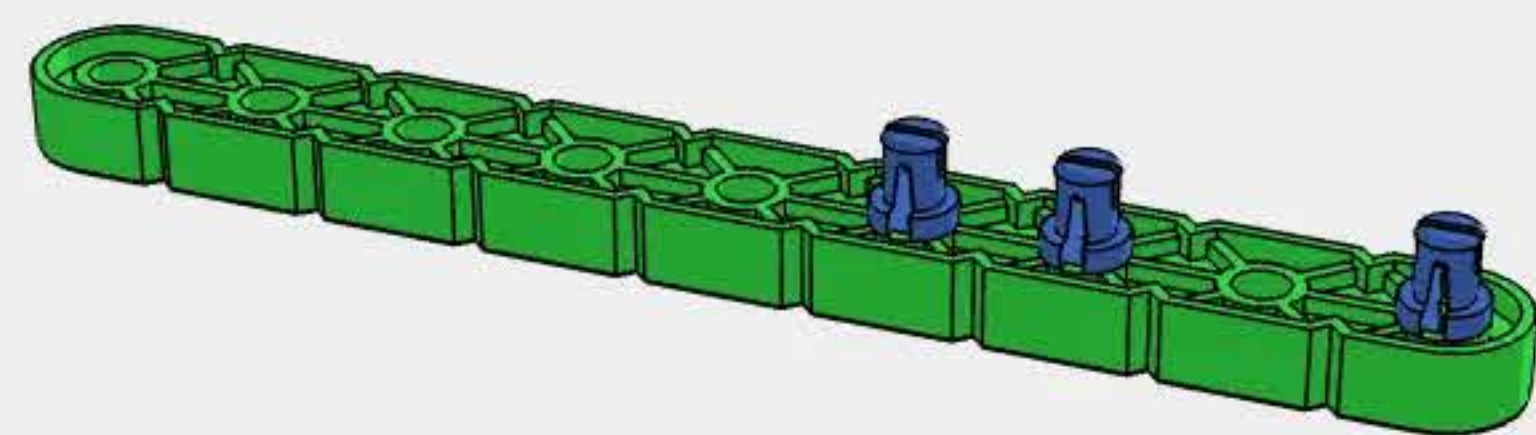
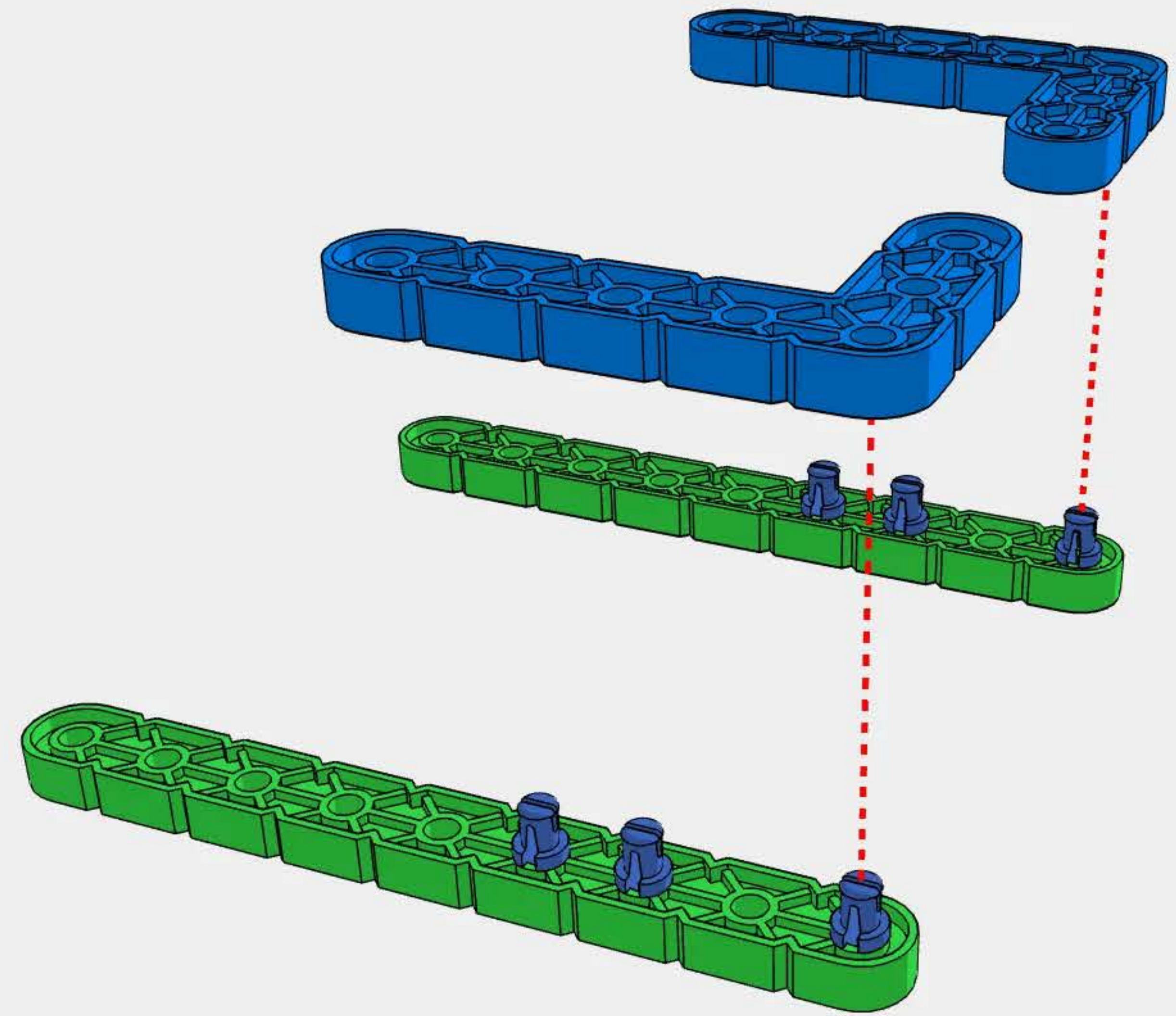
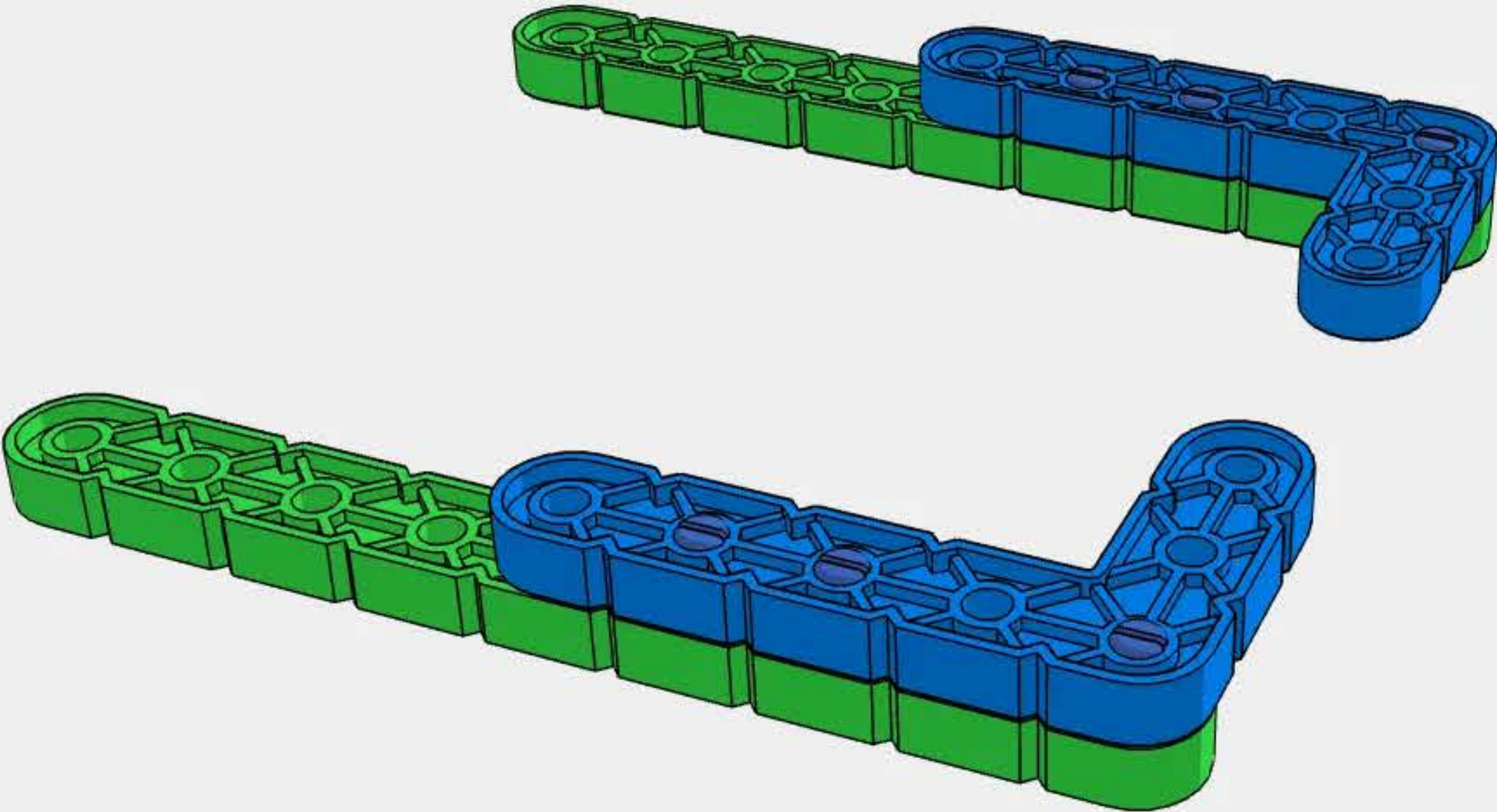
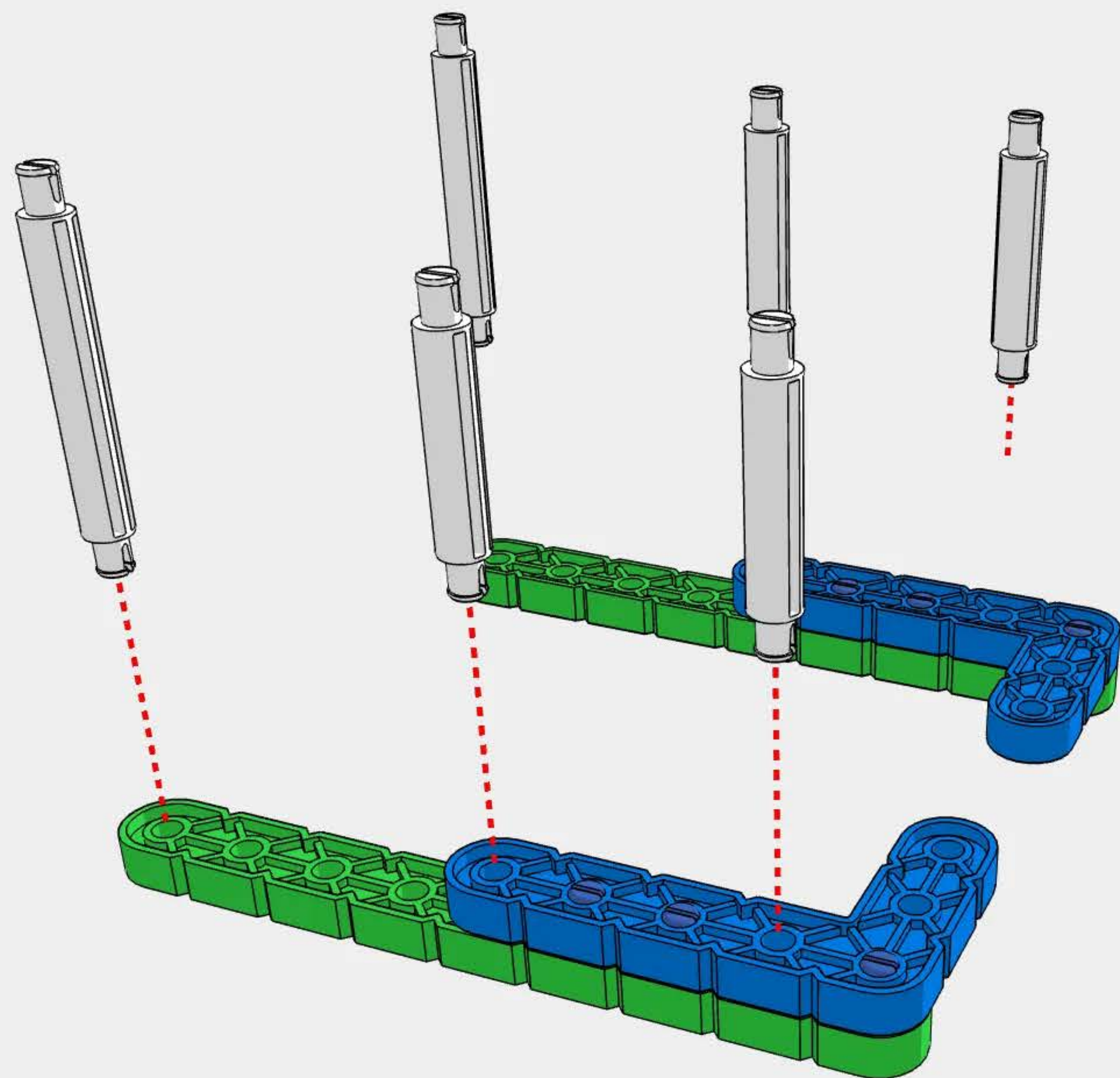


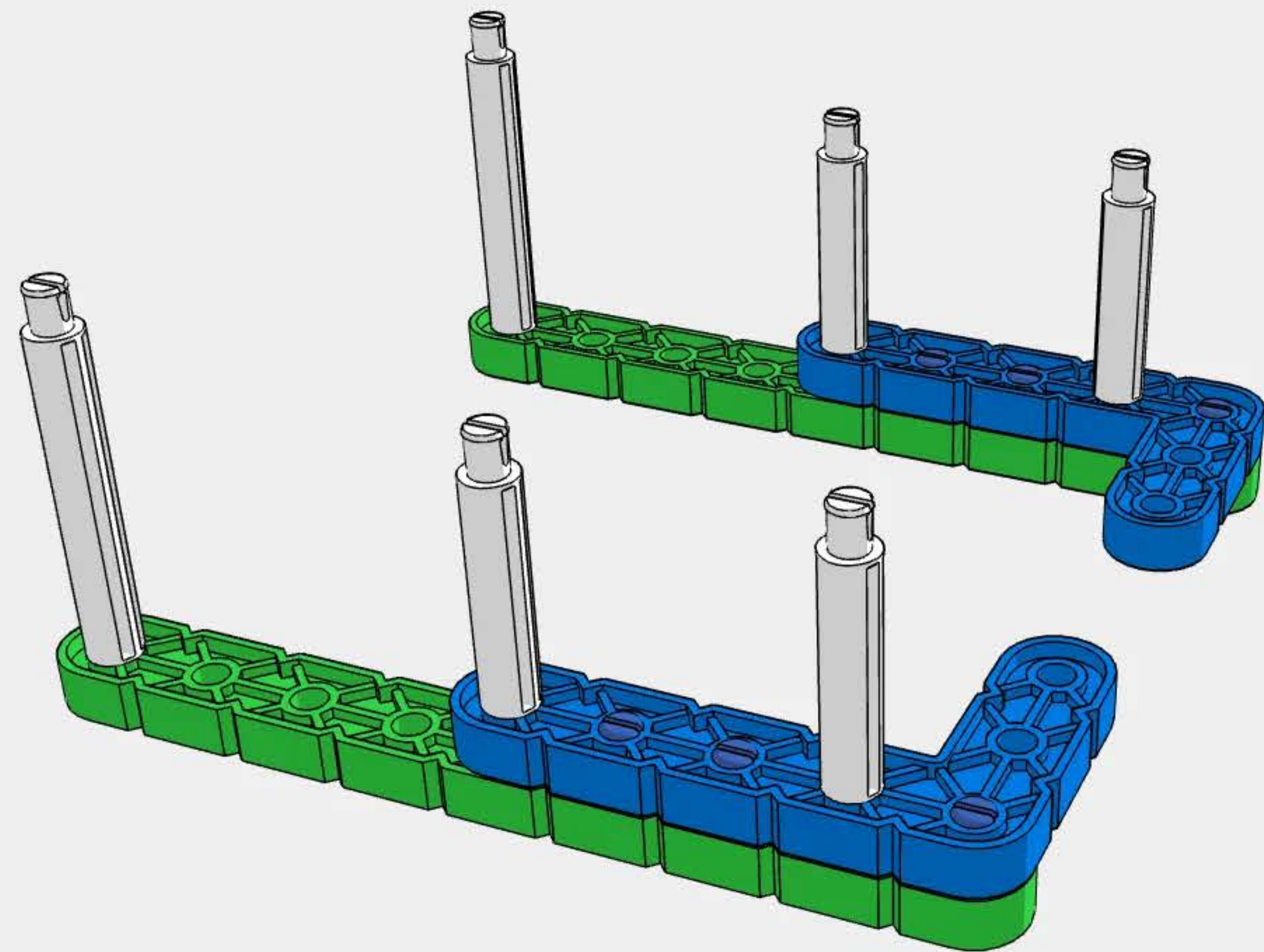


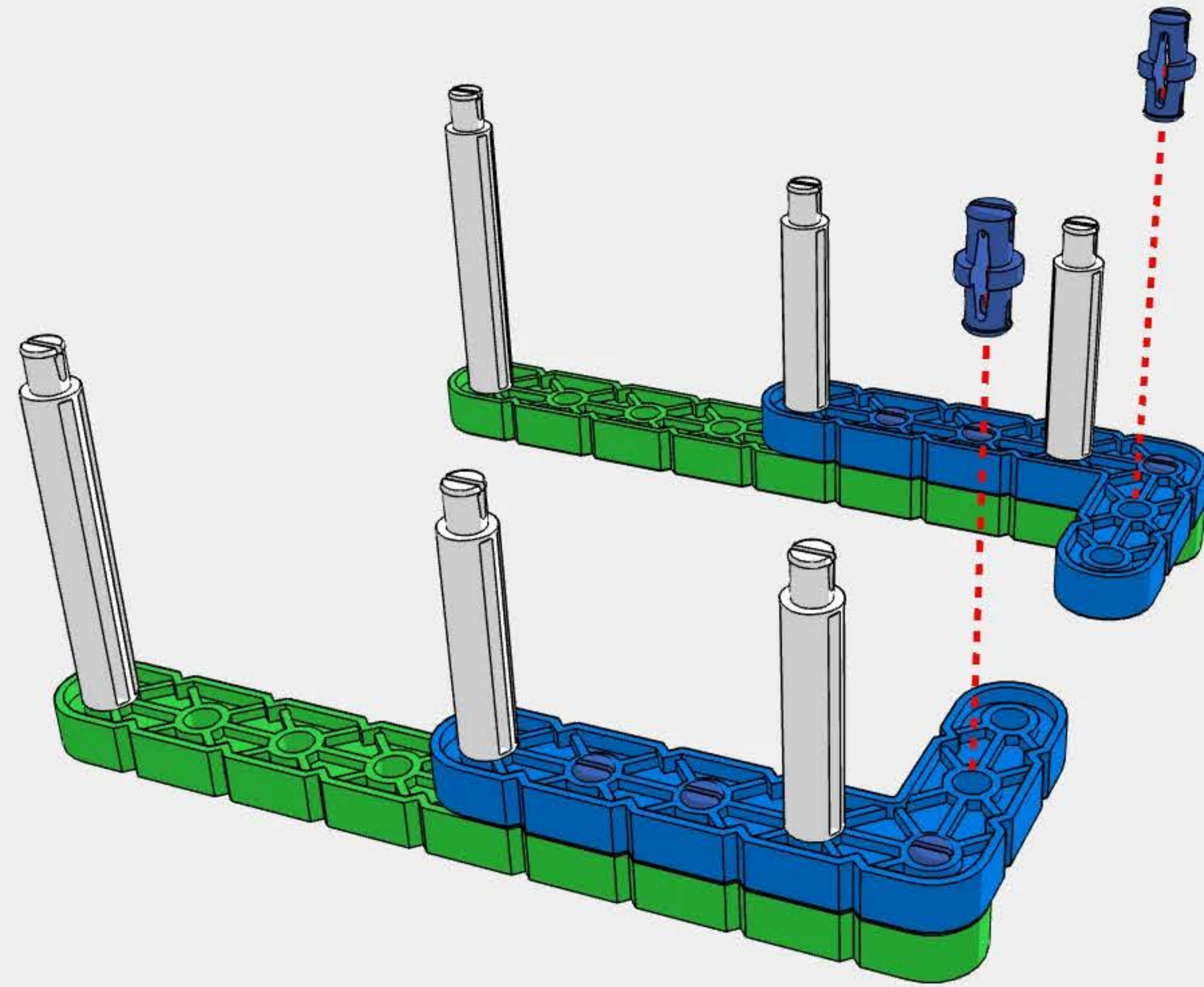


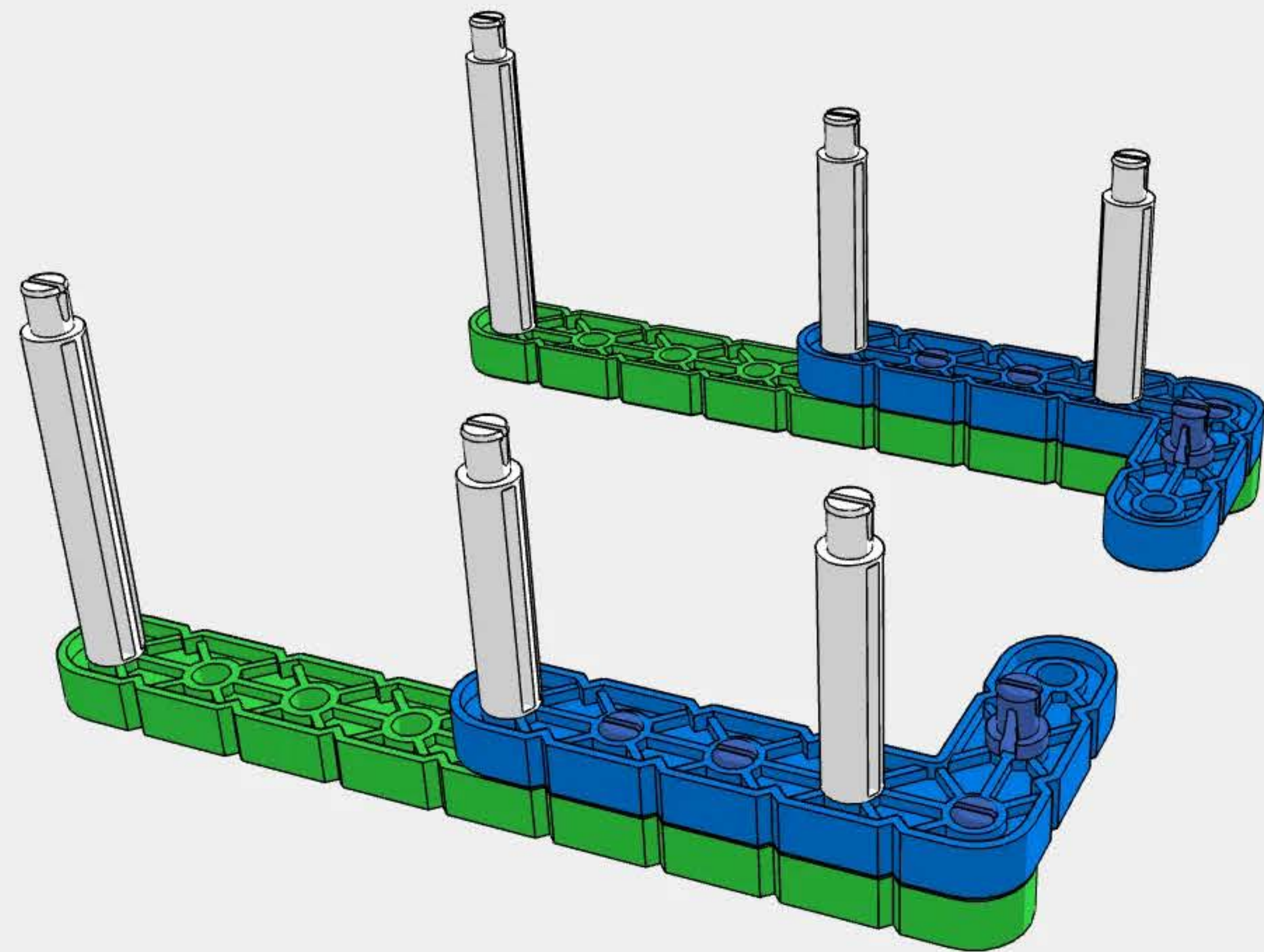


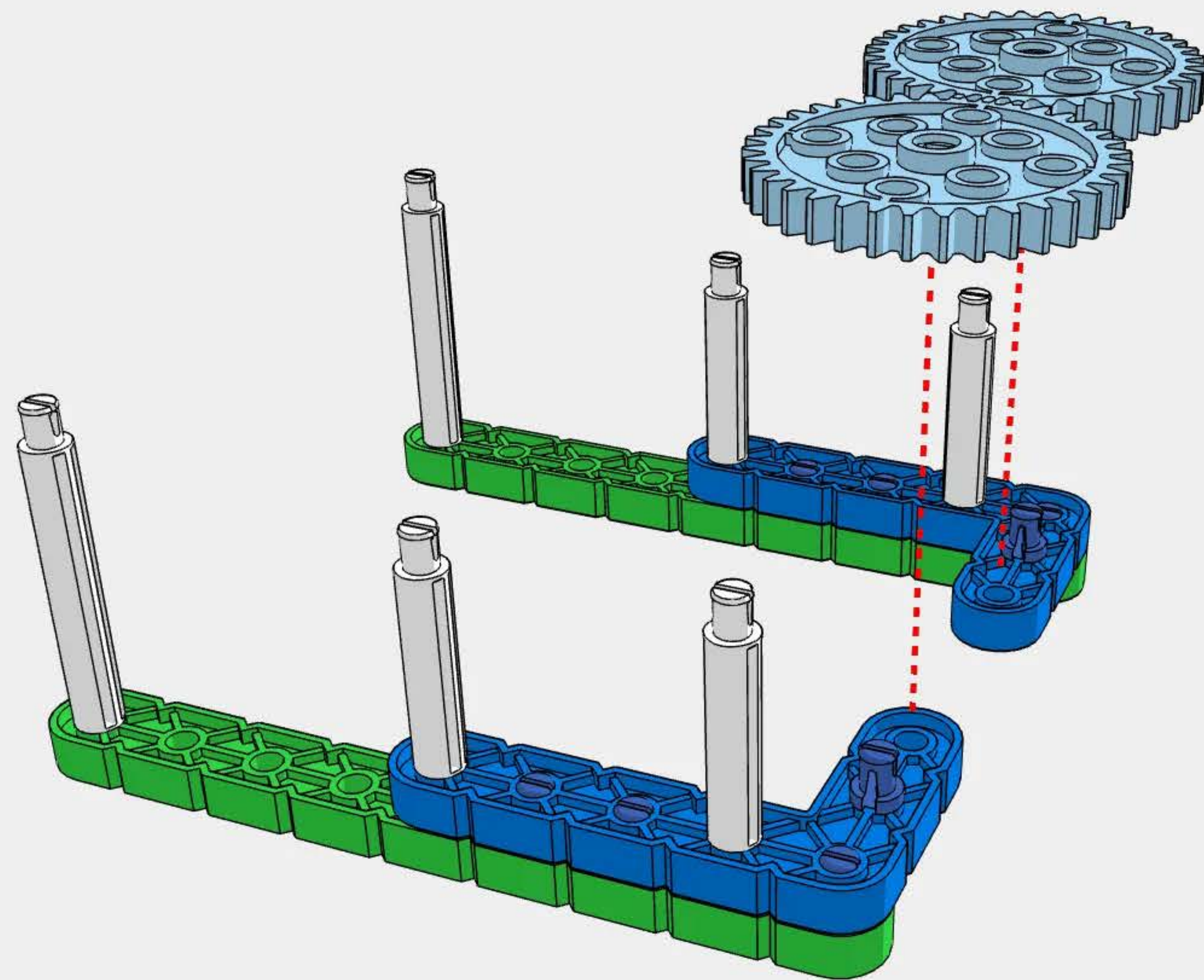


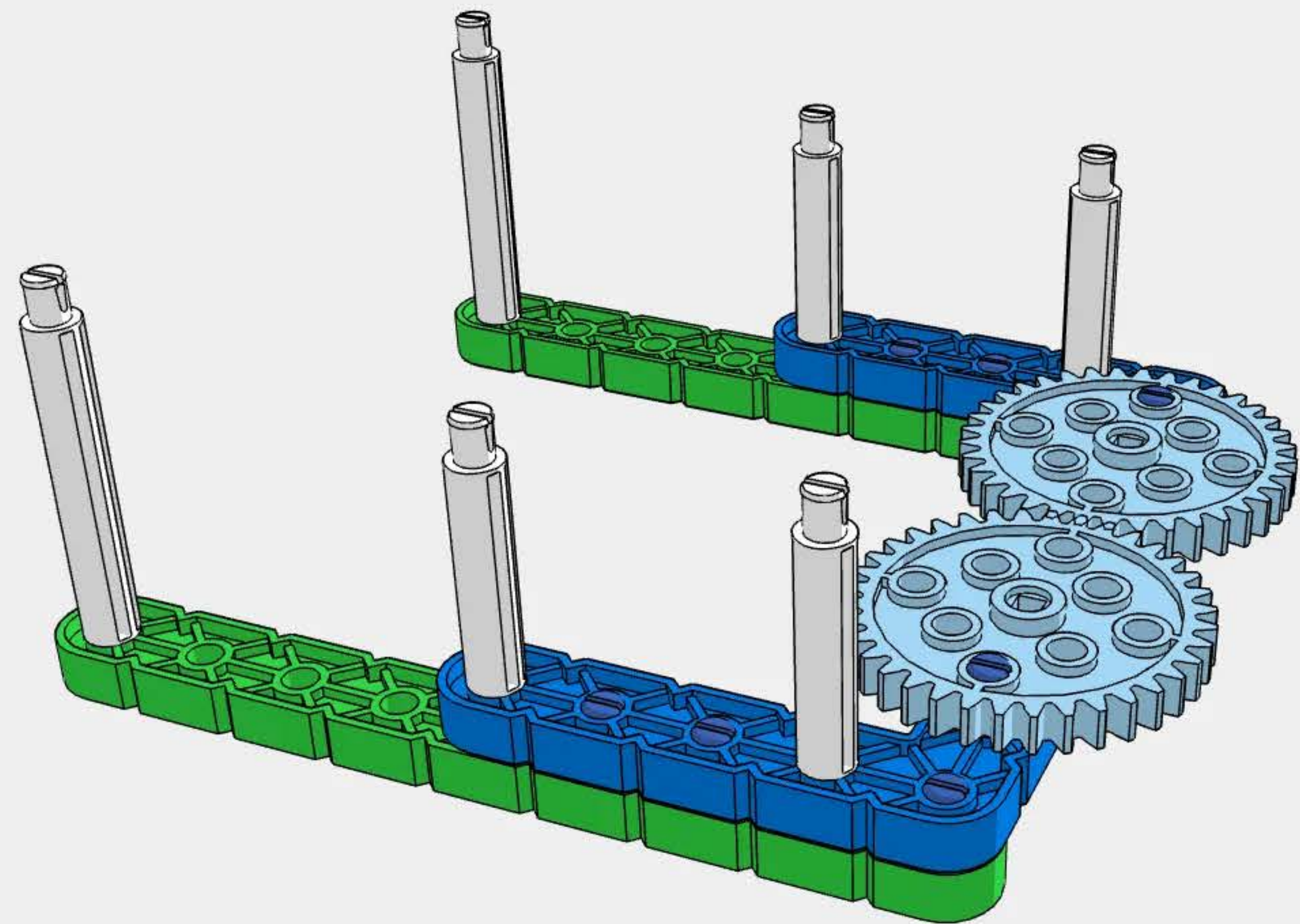


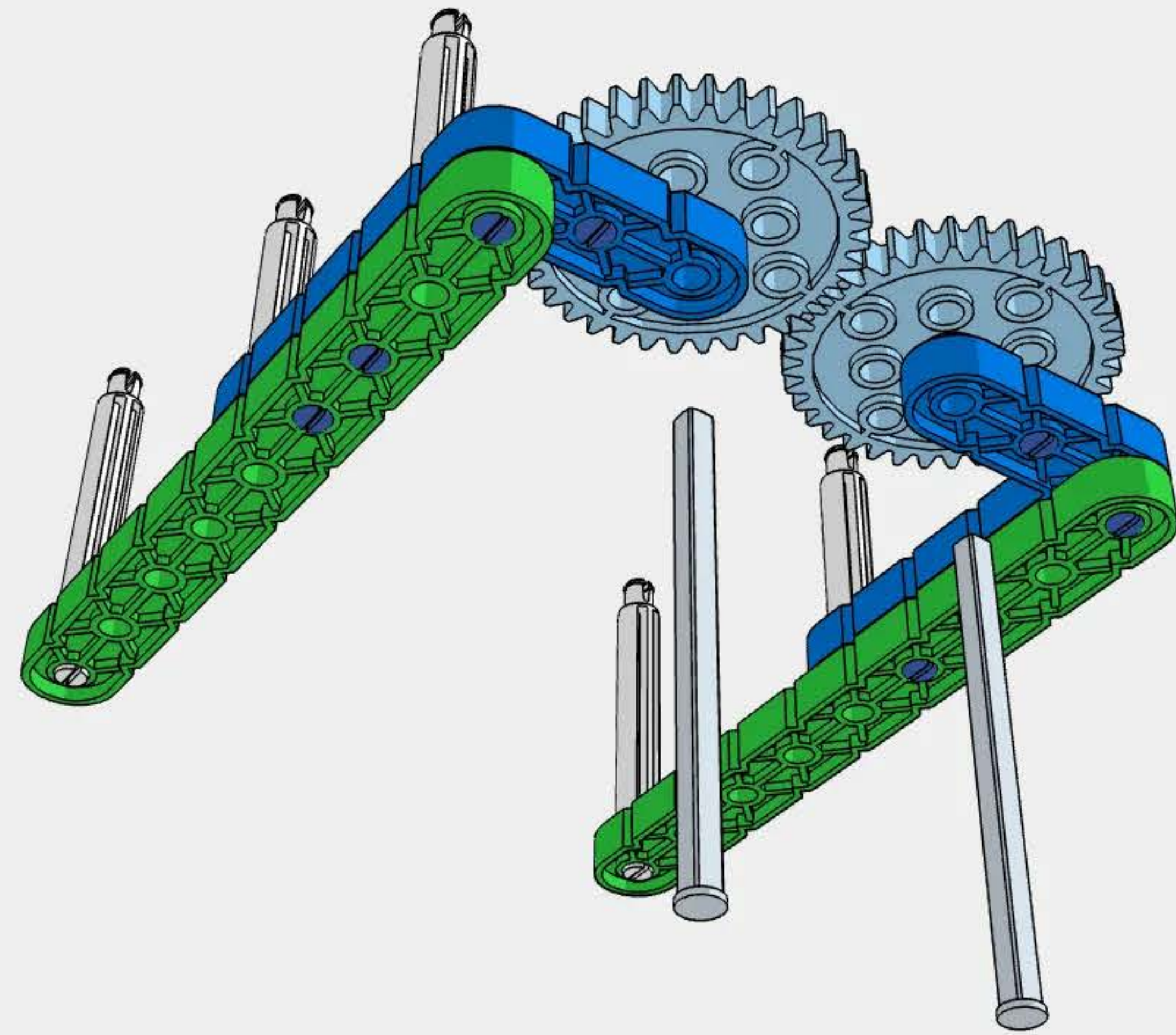


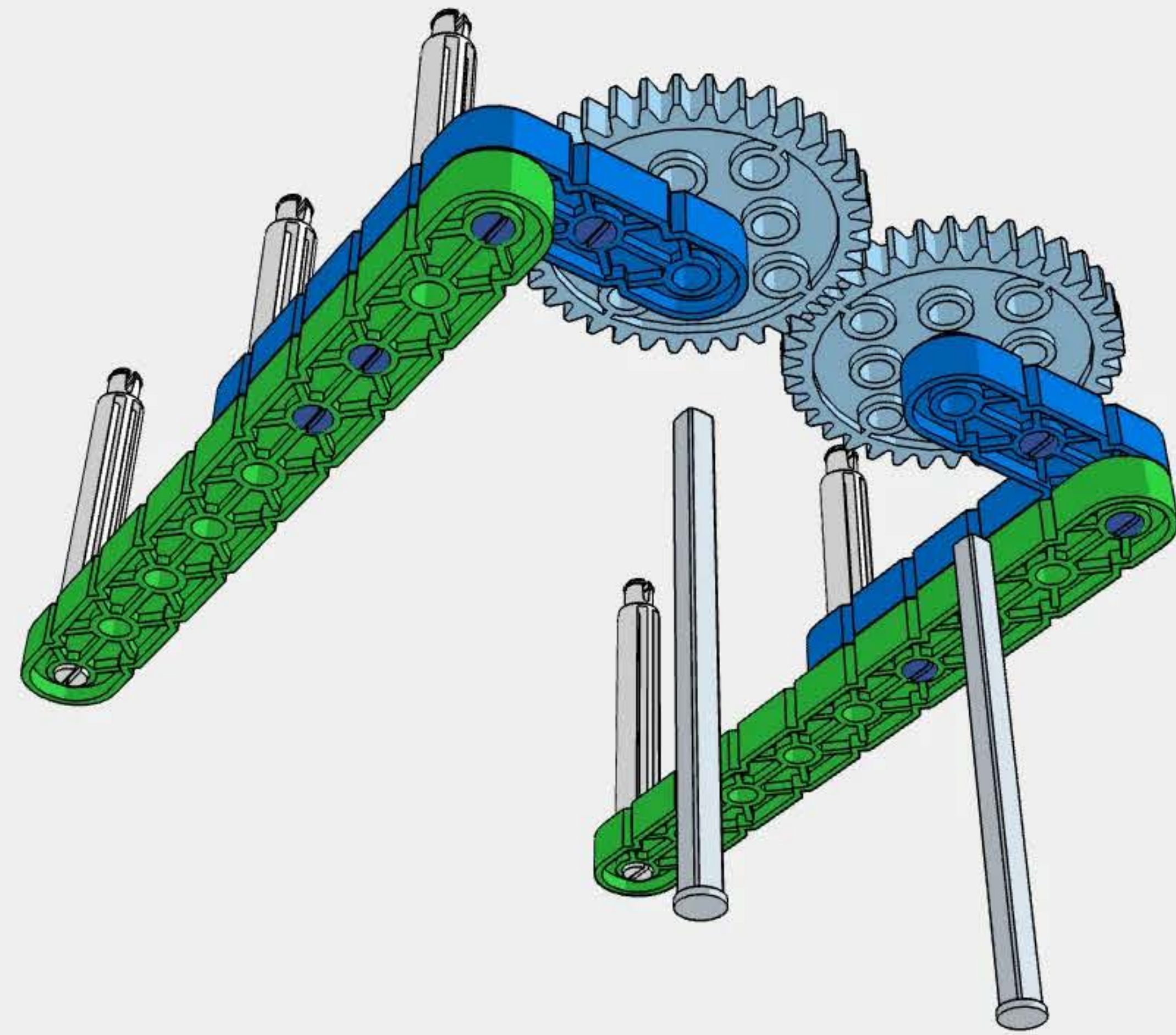












Keep Capped Axel and Rubber
Shaft Collar in place until Step
36. Even though it disappears
from the next slides.

